



Donmac Precision Machining Inc.

LEAD HAND MACHINIST: CNC SWISS

Hate continental shift?
Enjoy daily challenges of intricate parts?
Like a variety of activities?
Want a friendly place to work?
Don't want to be just another number?
Interested in a long-term career?
Like free coffee?
Want to move out of the big City?

WHO IS DONMAC

We are manufacturers of tight tolerance assemblies and machined components for mission critical applications.

We have a variety of CNC and cam driven lathes and assembly equipment that produce product for medical, aerospace, and defence markets.

POSITION SUMMARY

We are looking for a well-rounded machinist that has working experience with CNC swiss mill-turn centers. The ideal candidate will need to be able to program, set-up, troubleshoot and operate in a fast-paced production environment. Our Swiss Citizen lathes have the latest technology including LFV, B-axis, etc.

Continuous improvement, and knowledge transfer is critical to our shop culture.

JOB ACTIVITIES

- Programming, set-up, and operation of multi axis Swiss CNC
- Assist with quoting, set up charts, tool purchasing,
- Learn our culture and best practices
- Utilize your experience and knowledge to develop the next generation
- Troubleshoot machine issues with outside services
- Be available for extra-curricular training including nights and weekends
- Read and interpret engineering drawings, blueprints, charts and work instructions
- Maintain product quality
- Verify dimensions of parts using precise measuring instruments including micrometers, calipers, optical comparator, CMM, Vision inspection, etc.
- Collaborate with engineering, QC, and management to maintain efficiency
- Other duties as required

WHAT'S IN IT FOR YOU

- Monday – Friday schedule. NO continental shift.
- Competitive wages
- Overtime is available
- New, bright, clean building and friendly environment
- Group health plan, boot and eyewear allowance
- Wage based on performance, experience and desire to grow
- Monthly BBQ's, Birthday celebrations, golf day and other fun activities

SKILLS AND EDUCATION REQUIRED

- Attention to detail and analytically break down and solve problems
- Interested in long term career commitment
- Working knowledge of milling, turning, drilling, grinding, broaching, and other machine functions
- Team orientated and dependable with reliable transportation
- Be able to be on your feet for a full shift. Bend and lift 50 lbs
- Good housekeeping and organizational skills
- Grade 12 or equivalent with strong math and science skills

Other Assets include:

- Experience with Citizen, Mitsubishi controls.
- Experience as a programmer with WinCNC and Alkart
- Experience with CMM operation and interpretation
- Experience as a supervisor or the ability to supervise others
- Experience or knowledge with CAM programming of complex parts
- Any post-secondary school or training in manufacturing, metalworking, machining, tool and die, drafting, metrology or similar is an asset
- Hobbies that include attention to detail and dexterity
- Experience with Lean manufacturing principles, 5S, Six Sigma, etc

OTHER REQUIREMENTS

- Must be a Canadian Citizen
- Mandatory criminal background check
- Must be able to travel outside the Country
- Speak, read, and write in English fluently

Apply by emailing your resume to hr@donmac.net

Due to number of applicants only the successful candidates will be contacted.

